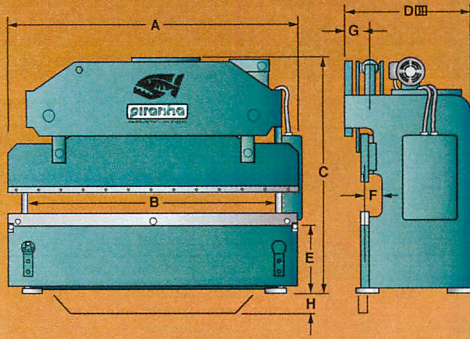




PRESS BRAKES & SHEARS

Select Press Brake Model Specifications

(Additional Widths Available for Each Tonnage)



Model	Bending Tonnage	Punching Tonnage ¹	Variable Stroke (0 to Inches Shown) ²	Open Height (Inches) ³ Without Die Rail	Approach & Return, (Inches Per Minute) ²	Maximum Press (Inches Per Minute)	Motor HP	Approx. Oil Capacity (Gallons U.S.)	Basic Dimensions in Inches								Approx. Weight (Lbs)
									A	B	C	D	E	F	G	H	
25-4	25	17	4	14.5	200	25	3	30	48	39	68	30	18 ³	7	4	0	2,400
25-6	25	17	4	14.5	200	25	3	50	72	63	68	30	18 ³	7	4	0	3,000
35-6	35	23	4	14.5	200	25	5	50	72	62	87	36	33	7	4	0	6,000
35-8	35	23	4	14.5	200	25	5	50	96	62	87	36	33	7	4	0	7,000
65-6	65	43	6	15	200	25	10	40	72	60	99	46	33	8	5	0	9,000
65-8	65	43	6	15	200	25	10	60	96	78	99	46	33	8	5	0	11,000
65-10	65	43	6	15	200	25	10	80	120	102	99	46	33	8	5	0	13,000
65-12	65	43	6	15	200	25	10	100	144	126	99	46	33	8	5	0	14,000
95-8	95	62	6	15	185	25	15	60	96	78	100	50	33	8	6	0	13,000
95-10	95	62	6	15	185	25	15	80	120	102	100	50	33	8	6	0	15,000
95-12	95	62	6	15	185	25	15	100	144	126	100	50	33	8	6	0	17,000
135-8	135	89	8	17	155	25	20	60	96	78	118	53	35	8	7	0	19,000
135-10	135	89	8	17	155	25	20	80	120	102	118	53	35	8	7	0	22,000
135-12	135	89	8	17	155	25	20	100	144	125	118	53	35	8	7	0	25,000
135-14	135	89	8	17	155	25	20	100	168	149	118	53	35	8	7	0	28,000
200-10	200	135	8	17	120	25	20	80	120	102	108	53	35	8	8	0	22,750
200-12	200	135	8	17	120	25	20	100	144	126	118	53	35	8	8	0	28,000
200-14	200	135	8	17	120	25	20	100	168	150	118	53	35	8	8	0 ⁴	35,000
200-16	200	135	8	17	120	25	20	100	192	174	122	53	35	8	8	17	39,000
200-20	200	135	8	17	120	25	20	100	240	222	122	53	35	8	8	29	49,000
250-10	250	165	8	17	90	20	20	80	120	102	122	56	35	8	9	0	31,000
250-12	250	165	8	17	90	20	20	100	144	125	122	56	35	8	9	0	37,000
250-14	250	165	8	17	90	20	20	100	168	150	122	56	35	8	9	0 ⁴	46,000
250-16	250	165	8	17	90	20	20	100	192	174	122	56	35	8	9	27	51,000
250-20	250	165	8	17	90	20	20	100	240	222	128	56	35	8	9	29	64,000
350-12	350	235	8	17	100	20	30	100	147	126	124	62	35	8	11	0 ⁴	50,000
350-14	350	235	8	17	100	20	30	100	168	150	124	62	35	8	11	24 ⁵	61,000
350-16	350	235	8	17	100	20	30	100	195	171	133	62	35	8	11	27	66,000
350-20	350	235	8	17	100	20	30	100	243	222	141	62	35	8	11	31	84,000
400-12	400	267	10	20	100	20	30	100	147	126	124	62	35	10	11	0 ⁴	51,000
400-14	400	267	10	20	100	20	30	100	168	150	124	62	35	10	11	27 ⁵	62,000
400-16	400	267	10	20	100	20	30	100	195	171	133	62	35	10	11	27	67,000
400-20	400	267	10	20	100	20	30	100	243	222	141	62	35	10	11	31	85,000
500-12	500	335	10	17	100	20	40	100	147	146	138	72	35	8	12	24 ⁵	58,000
500-14	500	335	10	17	100	20	40	100	168	146	138	72	35	8	12	30	68,000
500-16	500	335	10	17	100	20	40	100	192	170	147	72	35	8	12	38	78,000
500-20	500	335	10	17	100	20	40	100	240	218	157	72	35	8	12	38	97,000

¹Total punching capacity can be increased by staggering punch break-through positions in stroke. ²Additional open height and higher speeds available. ³Add 15" for optional mounting platform. ⁴Other bed configurations available, consult factory. ⁵Flush floor bed configurations available, consult factory. All specifications subject to change without notice. See quotation for current specifications.

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